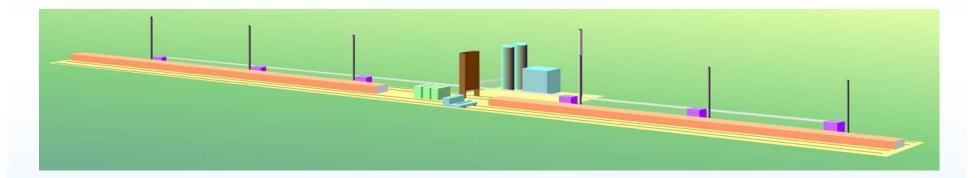
FDS Project – Toledo, Ohio Jobs, Energy & Environmental Protection



Presentation to Village of Harbor View Residents January 2009





Topics of Discussion

Project Overview

- ◆ Technology & Site Location
- ◆ Environmental Performance
- Village of Harbor View Air Quality Analysis
 - ♦ Methodology
 - ◆ Specific Particulate and SO2 Emission Impacts
- Proposed Community Improvement Program



Project Description

Non-Recovery Coke Plant

- Manufactures Industrial Coke from Coal
- Uses Established Technology with Innovative Equipment Design

◆ 135 MW Power Plant

- Uses Steam From Coke Plant Excess Hot Waste Gas to Produce Electricity with STG
- ♦ Advanced Energy Application
- ◆ Zero Added Air Pollutant Emissions



Project Site – Toledo, Lucas County



- Existing Undeveloped Industrial Property
- Located in NAAQS Attainment Areas:
 - ♦ SO2
 - ♦ 8-hr Ozone
 - ◆ PM 10
 - ◆ PM 2.5
- Village of Harbor View >
 ¹/₂ to ³/₄ Mile Away



Project Site – Toledo, Lucas County



•Village of Harbor View > $\frac{1}{2}$ to $\frac{3}{4}$ Mile Away



Air Permit Contains The Most Stringent Requirements in US

- Lowest Rate of Air Pollutant Emissions Per Ton of Coal Charged or Coke Produced in U.S.
- Requires State of the Art Controls for Air Pollutant Emissions Including Mercury
- Design Incorporates New Innovative Technologies
- Most Stringent Particulate Visible Emission (VE) Limits in Ohio

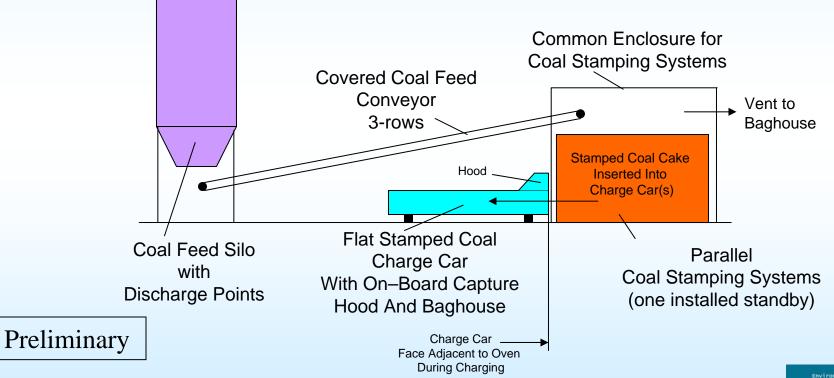


State of the Art Environmental Controls

- ♦ 90% or Greater Reduction in All Pollutants
- ♦ 100% Uptime for All Emission Controls
- Fully Enclosed Conveyors
- Point-of-Generation Dust Collection on Coal & Coke Processing Operations
- State of the Art Quenching Tower
- ♦ Water Sprays, Wetting Agents, Drop Tube



Innovative Particulate Emission Control: Flat Coal Cake Charging

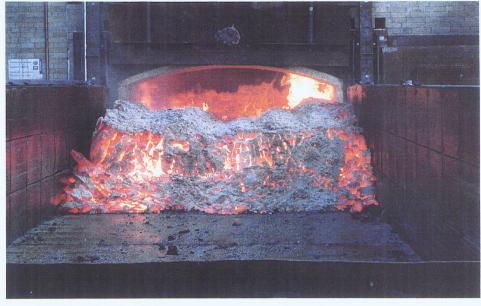


Less than 25% of the particulate air pollutant emissions of current loose coal charging



Innovative Particulate Emission Control: Stamped Coke Cake Push

Heat / Non-Recovery Type Coke Ovens



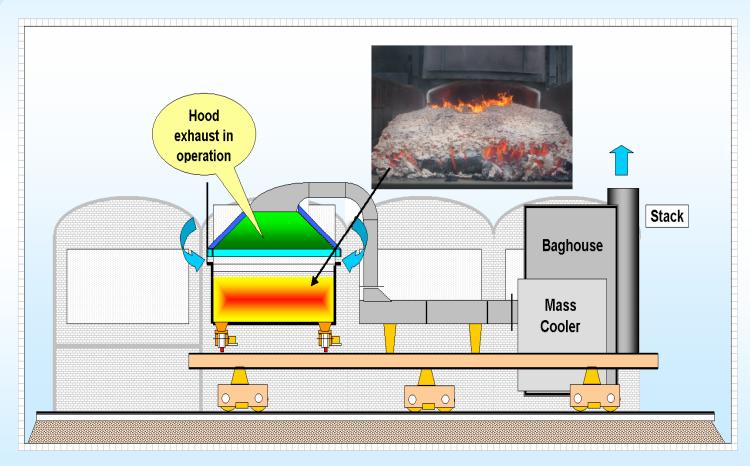
Flat-Bed Pushing – Coke Side

Note: No Hood or **Other Coke Pushing Emission Control Device**



Illawarra Coke Plant - Australia

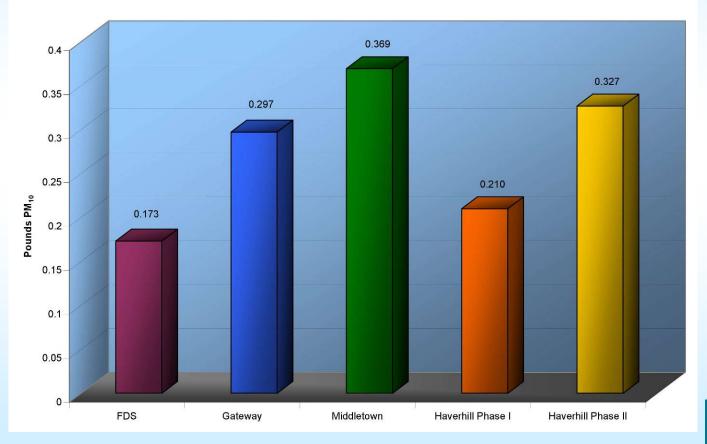
Innovative Particulate Emission Control: Flat Push Hot Car Baghouse



Less than 50% of the PM10 and estimated 90% less PM2.5 air pollutant emissions of current loose coke push operations

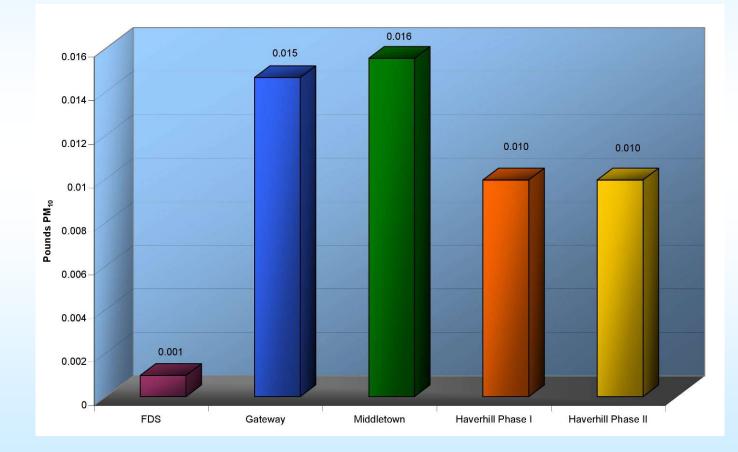


Non-Recovery Coke Plants: Comparison of Total PM10 Emissions



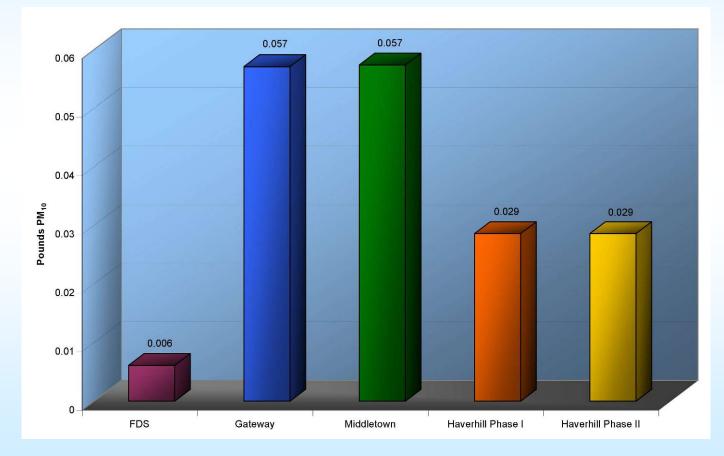


Non-Recovery Coke Plants: Comparison of PM10 Charging Emissions



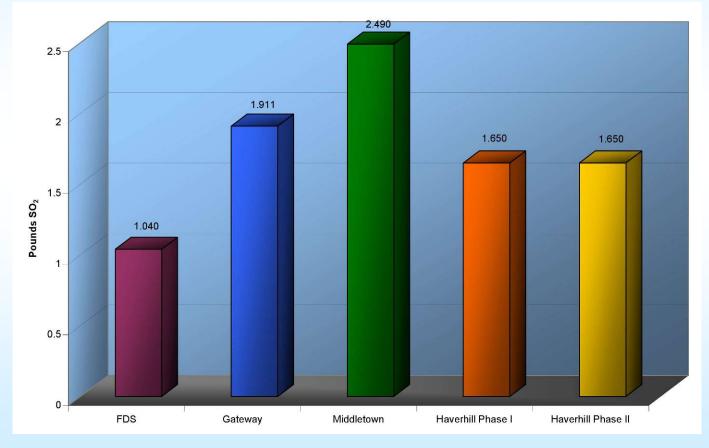
Environmental Protection 12 6 Jobs Energy

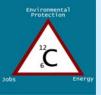
Non-Recovery Coke Plants: Comparison of PM10 Pushing Emissions



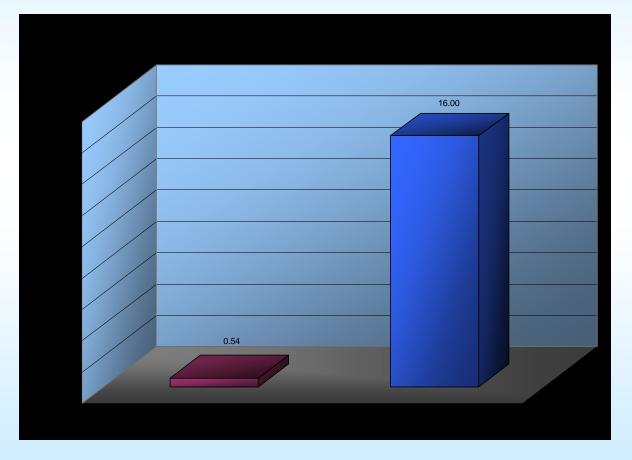
Environmental Protection 12 6 Jobs Energy

Non-Recovery Coke Plants: Comparison of Total SO2 Emissions





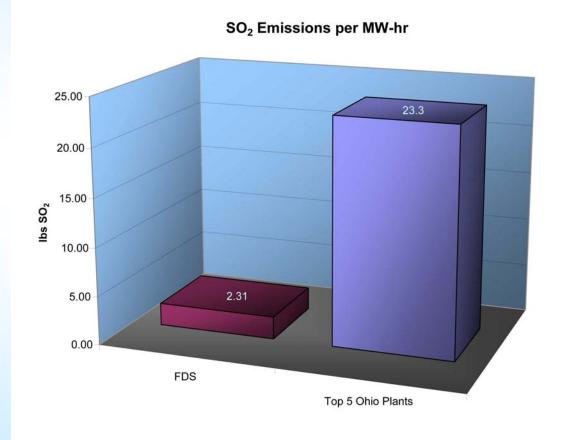
FDS vs. Byproduct Coke Plants: Comparison of CO2 Emissions





Sources: USEPA Inventory of U.S Greenhouse Gas Emissions & Sinks pg 4-6, DOE EIA, FDS internal estimates

FDS Project vs. Ohio Coal-Fired Power Plants – SO2 Emissions

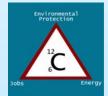


Sources: FDS Modified PTI/Co-Gen Electrical Generation Estimates & Dirty Kilowatts – America's Most Polluting Power Plants, Environmental Integrity Project, July 2007



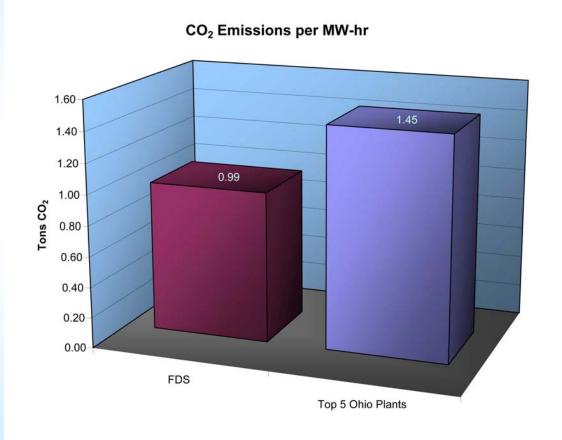
FDS Project vs. Ohio Coal-Fired Power Plants – Mercury Emissions

Mercury Emissions per MM MW-hr



Sources: FDS Modified PTI/Co-Gen Electrical Generation Estimates & Dirty Kilowatts – America's Most Polluting Power Plants, Environmental Integrity Project, July 2007

FDS Project vs. Ohio Coal-Fired Power Plants – CO2 Emissions



Environmental Protection 12 6 Jobs Energy

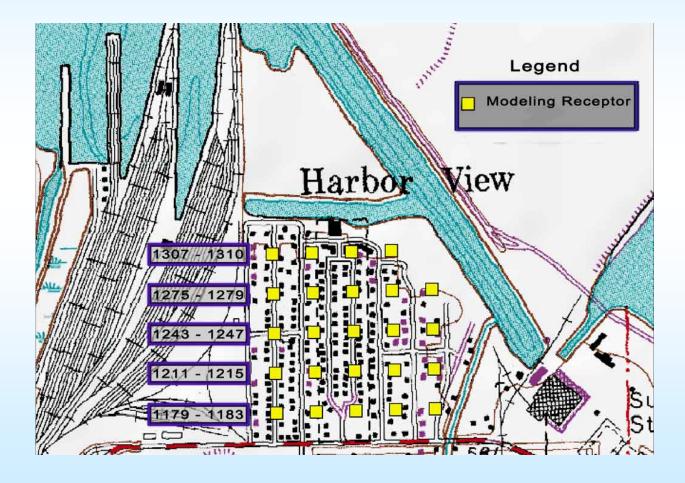
Sources: FDS Modified PTI/Co-Gen Electrical Generation Estimates & Dirty Kilowatts – America's Most Polluting Power Plants, Environmental Integrity Project, July 2007

Village of Harbor View Ambient Air Quality Analysis

- Used USEPA/Ohio EPA-Approved Model and Ohio EPA Source Inventory
 - Model Inputs and Results Approved by Ohio EPA
 - Seven Operating Scenarios (each of 6 bypass scenarios and normal operation)
 - Emission Inventory Includes Over 90 Sources up to 90 Miles Away Including BP, Sunoco, Marsellex, Bayshore, Pilkington, Boilers at BGSU
- Input Air Pollutant Emission Rates Based on Very Conservative Scenario
 - Assumes All FDS Emission Units Operating at Maximum Permitted Emission Rate at Same Time
 - Assumes Other Inventory Sources (i.e., BP Refinery) Emissions at Maximum Rates
 - Does <u>Not</u> Incorporate Recent USEPA-Required Emission Reductions at Nearby Major SO2 & PM10 Sources (BP, Sunoco, Marsallex).



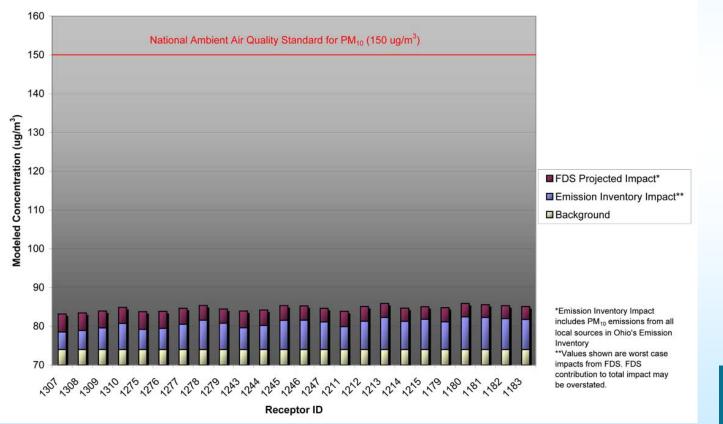
Village of Harbor View – FDS Model Receptor Locations





Modeled 24-Hr PM10 Results

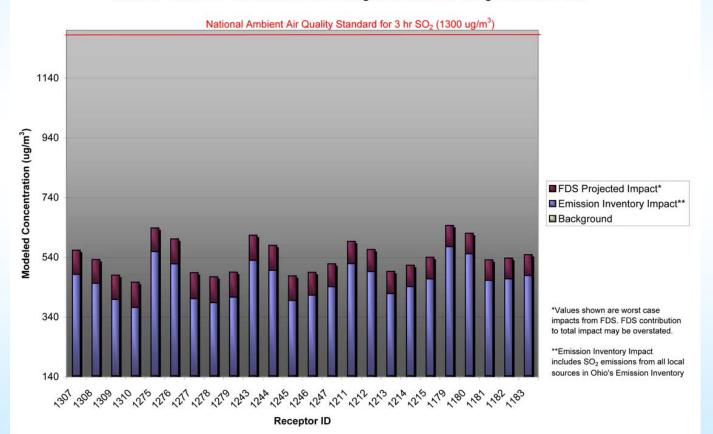
Modeled PM₁₀ Concentrations Above Background Near the Village of Harbor View





Modeled 3-Hr SO2 Results

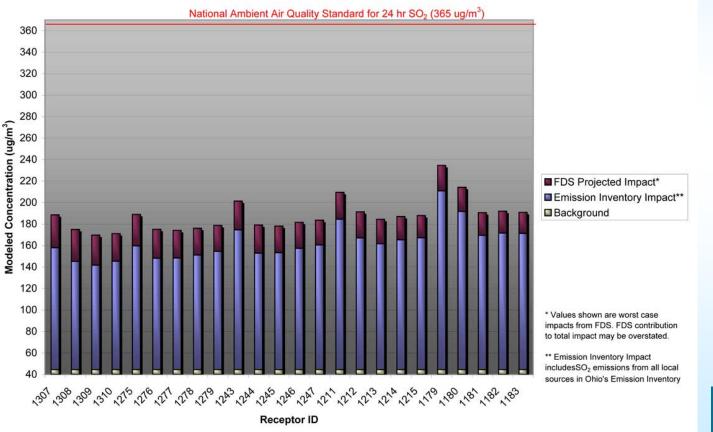
Modeled 3 Hour SO² Emissons Above Background Near the Village of Harbor View





Modeled 24-Hr SO2 Results

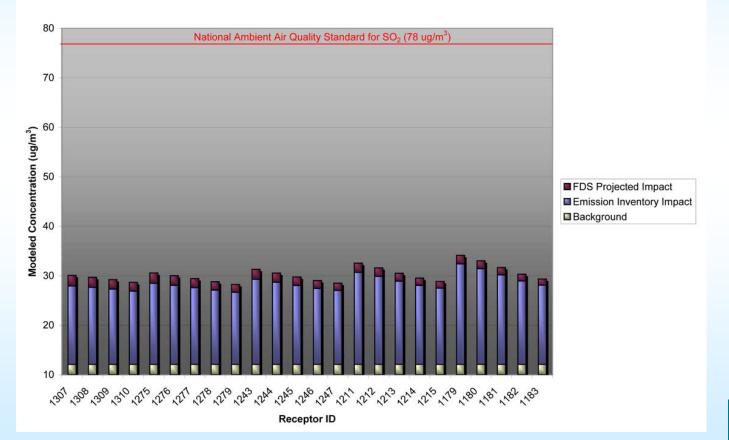
Modeled 24 Hour SO² Emissons Above Background Near the Village of Harbor View





Modeled Annual SO2 Results

Modeled Annual SO² Emissons Above Background Near the Village of Harbor View





Summary of Modeling Results for Village of Harbor View

- Particulate (PM₁₀) Concentrations Less than 60% of Annual National Ambient Air Quality Standard (NAAQS)
 - ◆ FDS Max Contribution is About 5% of Total
- ♦ 3-Hr SO² Less Than 50% of NAAQS
 - FDS Max Contribution is About 12% of Total
- ◆ Average 24-Hr SO₂ Less Than 60% of NAAQS
 - FDS Max Contribution is About 12%
- ◆ Average Annual SO₂ Less Than 50% of NAAQS
 - FDS Max Contribution is About 6%
- All Air Toxics Less Than 20% to 30% of Conservative Applicable Standard (MAGLC)



Proposed Harbor View Community Improvement Program





Proposed Harbor View Community Improvement Program

Financially Supported by FDS

Provides Direct Benefits to Village

Entails Resident Membership & Control

Incorporates Good Neighbor Approach



CIP – FDS Financial Support

Provided at Completion of Construction
Annual Payment for Multiple Years
Initial Proposal for \$100,000 for 5 Years
Establishes "Good Neighbor" Approach



CIP – Direct Benefits to Residents Public Area Upgrades







CIP – Direct Benefits to Residents

New Recreational Facilities





CIP – Direct Benefits to Residents

Home Improvement Grants

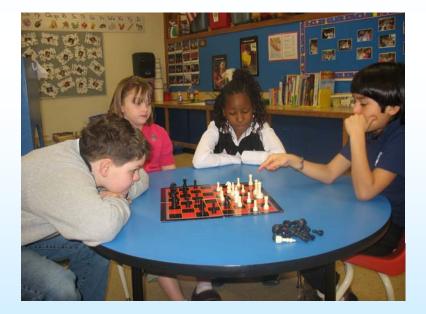






CIP – **Direct Benefits to Residents**

Educational Support







CIP - Resident Membership & Control

 Structure Established According to Village of Harbor View Design

- ♦ Village Entity
- ◆ Not-for-Profit
- ♦ Membership
 - ♦ Elected Officials
 - Appointed Residents
 - ◆ FDS
 - ♦ Others?



CIP - Good Neighbor Approach

- Formalize Process for FDS Environmental Performance Issues to be Evaluated
- Provide Routine Feedback to FDS from
 Village
- Identify and Prioritize Opportunities for FDS Improvements

